

	Doc or ECO #:	ECO-52077-003	Date:	6/14/2019	Author:	JMV
	Rev. #:	001				
Engineering Change Order (ECO)	Engineering Approval:	Aeg	Date:	6/14/2019	Quality Approval	DO

P/N #:	52077	Effective Date:	June 17, 2019
Title:	Remove wobble from Pro4 tilt mount		

1.0 Purpose / Summary

Upon assembly of the updated tilt mount: ref ECO-52077-002, it was noticed that the tilt mount has a considerably large wobble in the mounting connection to the ICB. It was decided that with updating PN MNT-TLT-B we could solve the wobble issue while only adjusting one part.

2.0 Parts Affected

Part Number	Notes	Removed	Added	Modified	REV
MNT-TLT-B	Updated geometry	☐	☐	☒	C

3.0 Detail

MNT-TLT-B was updated to adjust the tabs that hold the tilt mount into place. While this was updated, we also shorted the part down to size, it had been long from previous computers, but it was determined that the excess material and weight served no purpose.

Qty 10 parts have been fabbed in house to hold us for now, qty 25 parts ordered through Transamerican 6/18/219 PO#22304

4.0 Disposition of Material

Rev B of MNT-TLT-B should be used for repair of old ICBs. All ICB tilt mounts should be made using Rev C from here out.

Rev B of MNT-TLT-B cannot be reworked to rev C

5.0 Action Items

Action	Department	Acknowledgement Initials
Update Epicor BOM	ENGR	RN

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6.0 Modified / Referenced Documents:

Document	Current Revision
Tilt Mount Assembly Instructions	003

7.0 Revision History

Date Revised (mm-dd-yyyy)	Location of Change (section, paragraph no., step no., etc.)	Description of Change Made	Name of Person making the Change